

Date:
User:Wednesday, 5/16/2007 1:40:19 PM
Kim Johnston

Process Sheet

SPLI8

22

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: GHW KIT
Job Number	: 32401		
Estimate Number	: 10249		
P.O. Number	: <i>N/A</i>	Part Number	: D206648013
This Issue	: 5/16/2007	Drawing Number	: D206-648 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i>	Drawing Revision	: A
Previous Run	: 30278	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 5/31/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	4
Comment	: Est Rev: A 05.09.23 New issue KJ/JLM	16	Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 DC DOCUMENT CONTROL

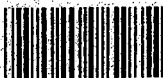


Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D206-648-013 CHG001

KS 07.05.18

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D2652 Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D2652 Bushing 1330874

4.0 D3414041 LUG ASSEMBLY



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D3414-041 Lug Assembly 1330306

1324609

5.0 AN3C37A



Comment: Qty.: 4.0000 EACH(s)/Unit Total: 40.0000 EACH(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN3C37A Bolt 119918

7/5/31

50

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GHW KIT

Job Number: 32401

Part Number: D206648013

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

AN960C10

WASHER



Comment: Qty.: 4.0000 EACH(s)/Unit Total: 40.0000 EACH(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN960C10

Washer

M101064 ✓

7.0

MS210433

Nut



Comment: Qty.: 20.0000 Each(s)/Unit Total: 200.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

20 MS21043-3

Nut

M103286 ✓

7/5/31 SP

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-648-013

REV: A

7/08/01 (4)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

D206648013

Job Complete 1

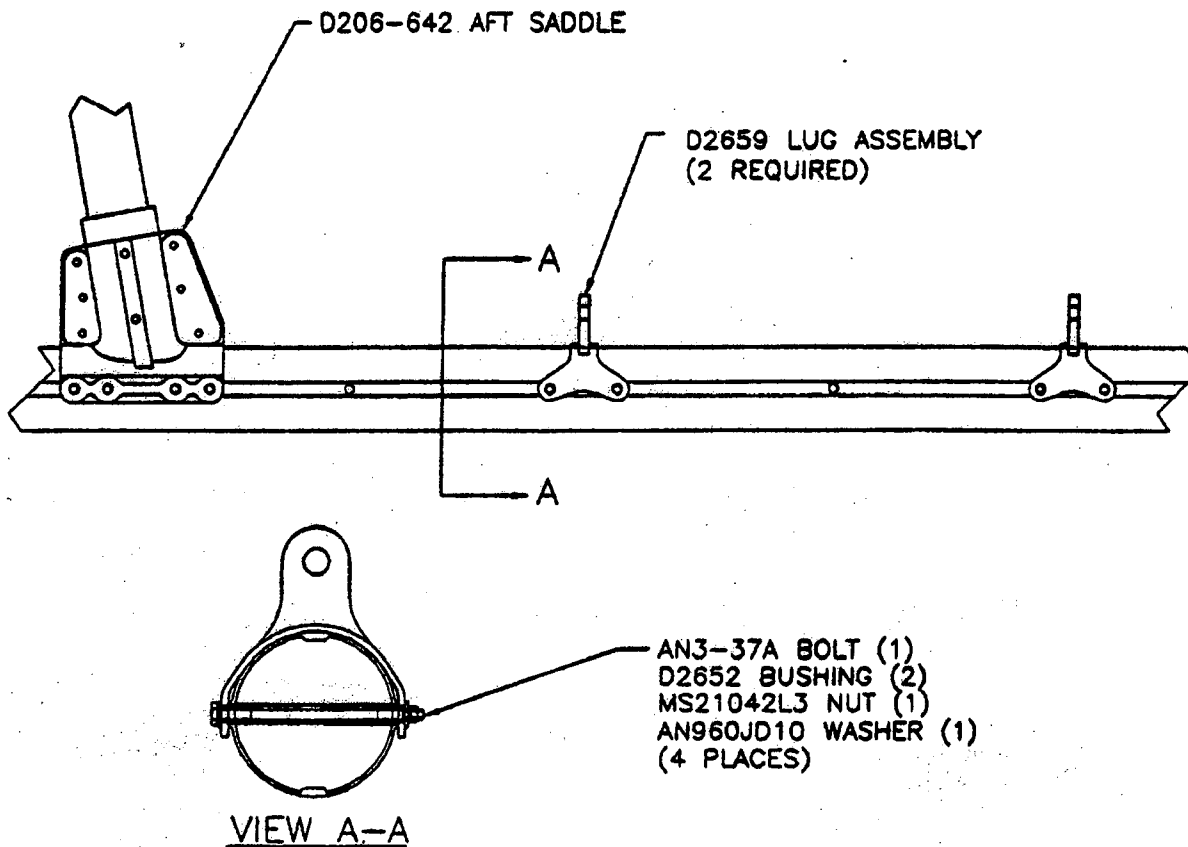


7/07-08-01

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D206-648	REV. SHEET 1 OF
DATE 97:08:24		TITLE GND HANDLING WHEEL (GHW) INST. NT:	
A	97.11.03	NEW ISSUE	

TO ADAPT STANDARD BELL GROUND HANDLING WHEELS TO DART 206L/L1/L3/L4/407 SKIDTUBES, INSTALL THE D2659 LUG ASSEMBLIES AS SHOWN BELOW:



D206-648 GROUND HANDLING WHEEL ADAPTORS MAY BE INSTALLED ON D206-642 SKIDTUBE INSTALLATIONS IN FLIGHT. IF INSTALLED, THE WEIGHT AND BALANCE INFORMATION IS AS FOLLOWS:

	WEIGHT	LONG. ARM	MOMENT
206L/L1/L3/L4 ON LOW GEAR (D206-642-311/312)	1.3 lb 0.6 kg	126.8 in 3.22 m	165 lb in 1.93 kg m
206L/L1/L3/L4 ON HIGH GEAR (D206-642-411/412)	1.3 lb 0.6 kg	128.0 in 3.25 m	166 lb in 1.95 kg m
407 ON LOW GEAR (D206-642-311/312)	1.3 lb 0.6 kg	127.0 in 3.23 m	165 lb in 1.94 kg m
407 ON HIGH GEAR (D206-642-311/312)	1.3 lb 0.6 kg	124.8 in 3.16 m	162 lb in 1.90 kg m

SHOP COPY
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WORK ORDER
NO. 32401